

Marlex[®] HHM 5502BN Polyethylene

HIGH DENSITY POLYETHYLENE (HDPE)

This high molecular weight, ethylene-hexene copolymer is tailored for lightweight blow moulded containers that require:

- Excellent stiffness
- Exceptional processability
- Durability

Typical blow moulded applications for HHM 5502BN include:

- Ice chests and coolers
- Household and industrial chemical containers
- Food packaging
- Pharmaceuticals

This resin meets these specifications:

- ASTM D4976 – PE 235
- FDA 21 CFR 177.1520(c) 3.2a, use conditions B through H per Table 2 of 21 CFR 176.170(c)
- Listed in the Drug Master File

For a safety data sheet (SDS), visit our site at www.saudipolymers.com

Nominal Resin Properties ⁽¹⁾	Value (SI Units)	Method
Density	0.955 g/cm ³	ASTM D1505
Flow Rate (MI, 190 °C/2.16 kg)	0.35 g/10 min	ASTM D1238
Tensile Strength at Yield , 50.8 mm/min, Type IV bar	27 MPa	ASTM D638
Elongation at Break , 50.8 mm/min, Type IV bar	600 %	ASTM D638
Flexural Modulus , Tangent - 16:1 span:depth, 12.7 mm/min	1,370 MPa	ASTM D790
ESCR , Condition B (100 % Igepal), F ₅₀	24 h	ASTM D1693
Brittleness Temperature , Type A, Type I specimen	< -75 °C	ASTM D746

1. The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded. The physical properties were determined on compression moulded specimens that were prepared in accordance with Procedure C of ASTM D4703, Annex A1.

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